



BASILDON HERITAGE

A Future for our Past



Vange Hall Brick Works 1886—1921



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KENT AND ESSEX BRICKMASTERS' AND FLINT MERCHANTS' PROTECTION ASSOCIATION.

Vange Brickfield.

SUMMER SEASON, 1904.

Res.

Moulding (subject as under) -	-	per Thousand.	<i>6/4</i>
Finishing -	-	per Thousand.	
Crowding (subject as under) -	-	per Thousand.	
Sorting -	-	per Thousand.	
Loading into Trucks -	-	per Thousand.	
Loading into Barge from Trucks -	-	per Thousand.	
Loading into Barge from Barrows -	-	per Thousand.	

The sum of *6/4* per Thousand on Moulding, and *6/4* per Thousand on Crowding, will be paid week by week, and the balance of *6/4* per Thousand on the completion of the Moulding Season and when the Bricks have been got into the Clamp.

Should the Moulder or Moulder-Setter for any reason leave his berth or be dismissed for non-performance of his duties to the Employer's satisfaction before the Moulding Season ceases, the sum of *6/4* per Thousand on Moulding and *6/4* per Thousand on Crowding will not be paid.

Should the necessity arise, the Employer reserves to himself the right to cease Moulding at any time; should he exercise this right, then the sum of *6/4* per Thousand on Moulding and *6/4* per Thousand on Crowding will be paid when the Bricks have been got into the Clamps.

The Fields will be closed on WEDNESDAY and THURSDAY, the 2nd and 3rd of AUGUST, those days being the MONDAY and TUESDAY in AUGUST Bank Holiday Week.

Special attention is called to the provisions of the Factory and Truck Acts which affect the Men working in this Field. It is the wish and intention of the Employer that these provisions should be strictly carried out by the Workmen. Special attention is called to—

1. The Age of Boys;
2. The Half-timers attending School; and
3. The Boys and Young Persons being passed by the Doctor.

Should any of these provisions not be adhered to and the Employer fined, the Workmen responsible for such omission will be held liable.

The Employer incurs no liability for loss of time through the breaking-down of Machinery, or any other cause.

KENT AND ESSEX

Brickmasters' and Flint Merchants'

Protection Association.

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Vange Brickfield.

Robert Curtis

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To make Bricks at *6/4* per M.,

according to the Regulations of the

Brickfield.

The Kent and Essex Brickmasters' Association Card, 1904. (EP) Robert L. Curtis was 'the proprietor of Vange Brick Fields' in 1906, the same year that the Land Company sales catalogue claimed: 'Builders with a little capital would do well in this locality, as there is good demand for small cheap houses, bungalows &c., with good parcels of land attached. Bricks are obtainable at low prices from brickfields close to our estates. Building Materials can be brought down by water to Vange Wharf.'